	Monday,, 25/02/2008 8:08:44 AM			
Date: N User: L	inda Lacelle	Process Sheet		
		\	. DI ATE	
Customer Job Number	: CU-DAR001 Dart Helicopters Services : 37588	2 Drawing Name	: PLATE	
Estimate Number				
P.O. Number	:	Part Number	: D323825	
This Issue	: 25/02/2008 S.O. No. :	Drawing Number	: D3238 REV C	
Prsht Rev.	: NC	Project Number	: N/A	
First Issue	: // Type (: SMALL/MED FAE	2.4	: C	
Previous Run	: 30745	Material Due Date	: : 03/03/2008	: 16 Um : Each
Written By	:	Due Date	. 00/00/2000	10 0 111. Edon
Checked & App	\ / \			
Comment	: Est ReV:A New Issue 07-01-26 JL	.IVI		
Additional Prod	luct			
Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	M2024T3S080	2024-T3 .080 sheet		I
Con	nment: Qty.: 0.0252 sf(s)/Unit Total: 0.40	32 sf(s)		,
Con	M2024-T3 .080 Sheet	102 31(3)		
	Batch: 1848 48 9-1-1	<i>م</i> ا		
2.0	WATER JET	FLOW WATER JET		
Con	nment: FLOW WATER JET			
	1-Cut as per Dwg D3238		*	
	Dwg Rev: #8 8-1-	16	(8)	
	Prog Rev: C	` ,	•	
	2-Deburr if necessary			
	THE DOCUMENT OF THE PROPERTY OF THE PARTY OF			
3.0	*****USE D3238 BLANK CUTTING FILE*** MILLING CONV.	CONVENTIONAL MILLING MACH	INE	
3.0		CONVENTIONAL MILLING MACIF		I
Con	THE HILLIAM AND LINE MACHINE	/	7	1
Con	nment: CONVENTIONAL MILLING MACHINE Machine Serration on Sheet using DT8934	DIATE	W/ 200	8/12/10 (8)
4.0	QC2	INSPECT PARTS AS THEY COME	1 7 7	100/19
4.0	1/84/1/8/84/1/88/1/88/1/88/1	110/2017/11/07/01/7		1
Con	nment: INSPECT PARTS AS THEY COME OFF M	MACHINE	70	08/02/19
5.0	WATER JET	FLOW WATER JET		-/-/
Con	nment: FLOW WATER JET			
	1-Cut as per Dwg D3238		(10)	
	Dwg Rev: C 12 8-1-1	<u>o</u>		

Date: Monday, 25/02/2008 8:08:44 AM User: Linda Lacelle **Process Sheet Drawing Name: PLATE** Customer: CU-DAR001 Dart Helicopters Services Part Number: D323825 Job Number: 37588 Job Number: Description: Seq. #: Machine Or Operation: Prog Rev: C 18 8-1-16 2-Deburr if necessary ***Use cutting file D3238-21-23-25******* INSPECT PARTS AS THEY COME OFF MACHINE 6.0 QC2 B 8-1-16 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 7.0 Comment: SECOND CHECK HAND FINISHING1 HAND FINISHING RESOURCE #1 8.0 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 INSPECT POWDER COAT/CHEMICAL CONVERSION 9.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE # 10.0 PACKAGING Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 11.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE mi 2008 (2/25 Job Completion

T AEROSPACE LTD	Work Order:	36758	
eription: PLATE	Part Number:	D3738-92	
ection Dwg: 07)3% - Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	
806, D	+005-001	.264	×			
1.63	4020	•	¥			
1.43	4030		*			
1.030	4010	1,030	×			
,30	1/2 .030	,30	×			,
.30	4- 030	.30	dr			
1.11	+1030	1.11	*			
,830	1/2 100	1830	×			
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				·		

Measured by: 13	Audited by:	Prototype Approval:
Date: 8-3-31	Date: 7 04.62.25	Date:

5		T ==		
Rev	Date	Change	 Revised by	Approved
Δ		Now Icono	101111	
		New Issue	KJ/JLM	

